

MERCRUISER Fuel System

ALL SIERRA CARBURETORS INCLUDE BASE GASKET

- Precision remanufactured to meet or exceed OEM specifications
- Re-calibrated and re-engineered to maximize fuel efficiency and performance
- All carburetors are flow tested throughout the entire throttle range
- Fuel mixture and idle settings are pre-set to ensure that only minor idle and choke adjustments are necessary during installation
- All bases are resurfaced and throttle shaft bushings replaced

18-7639

CARBURETOR

Replaces: 3310-864943A01
Mercarb-5.7L 2V 1998 and newer 5.7L (OL010337-OW300754) & 5.7L MIE (OL002003-OW090899)
(Remanufactured)



18-7603-1

CARBURETOR

2 Barrel - Rochester
Replaces: 1347-818622,
1376-5659A1, 1347-818622 1,
1347-818622R02
(Remanufactured)



18-7640

CARBURETOR

Universal Q-jet with electric choke
(Remanufactured)



18-7605-1

CARBURETOR

4 Barrel - Rochester
Replaces: 1347-9661A3,
1347-804623A1,
1347-804623R02
(Remanufactured)



18-7604-1

CARBURETOR

4 Barrel - Rochester
Replaces: 3304-9354A2,
1347-804623R02
(Remanufactured)



18-7608-1

CARBURETOR

2 Barrel - Rochester
Replaces: 1347-818620,
1347-818620 1, 1347-818620R02
(Remanufactured)



MERCRUISER

Fuel System

ALL SIERRA CARBURETORS INCLUDE BASE GASKET

18-7609-1

CARBURETOR

2 Barrel - Rochester
Replaces: 1347-818619,
1347-818619 1, 1347-818619 1R
(Remanufactured)



18-7610-1

CARBURETOR

2 Barrel - Rochester
Replaces: 1347-818621, 1347-818621 1,
1347-818621 1R02
(Remanufactured)



18-7611-2

CARBURETOR

2 Barrel - Rochester
Replaces: 3310-807312A1, 3310-807312R02
(Remanufactured)



18-7613-1

CARBURETOR

4 Barrel - Carter (Weber)
Replaces: 3310-806969A1,
3310-806969R01
(Remanufactured)



18-7615-1

CARBURETOR

4 Barrel - Rochester
Replaces: 1347-816373A4, 1347-804624R1,
1347-804624R02
(Remanufactured)



18-7616-1

CARBURETOR

4 Barrel - Rochester
Replaces: 1347-8288A1,
1347-804626R02
(Remanufactured)



18-7617-1

CARBURETOR

4 Barrel - Rochester
Replaces: 1347-9863A3,
1347-804624R1, 1347-804625R02
(Remanufactured)



18-7618-1

CARBURETOR

4 Barrel - Rochester
Replaces: 1347-8289A1,
1347-804624R1, 1347-804624R02
(Remanufactured)



18-7619-1

CARBURETOR

4 Barrel - Rochester
Replaces: 1347-9142A2, 1347-8460A3
(Remanufactured)



MERCRUISER

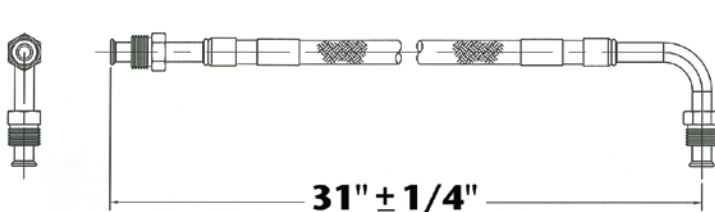
Fuel System

CARBURETOR APPLICATION MERCRUISER									
Model	Year	# of Cyl.	Beginning Serial #	Ending Serial #	Original Carb. #	Replacement Carb. #	Mfg. Carb.	Carb Code & Model	Carb #
90	1970-1971	L4	2851424	3225967	1351-4263A1	1347-818619 1	7040082	R2/2GC	18-7609-1
90	1972	L4	3225868	3226957	1351-4263A2	1347-818619 1	7041369	R2/2GC	18-7609-1
110	1963-1966	L4	1357370	2044033	1336-2076	—	7036543	R2/2GC	18-7609-1
120	1972-1973	L4	3377341	3770649	1351-4263A3	1347-818619 1	7041369	R2/2GC	18-7609-1
120	1974-1975	L4	3770650	4469865	1351-5202A1	1347-818619 1	7043182	R2/2GC	18-7609-1
120	1976-1978	L4	4469866	5192048	1351-6065A2	1347-818619 1	7044182	R2/2GC	18-7609-1
120	1979-1982	L4	5192049	6229717	1351-7354A1	1347-818619 1	17059054	R2/2GC	18-7609-1
120/2.5L	1983-1989	L4	6229718	0C853255	1351-8480A2	1348-818621 1	17081060	R2/2GC	18-7610-1
140	1970	L4	2816417	2911439	1351-4032A1	1347-818620 1	7040080	R2/2GC	18-7608-1
140	1970-1973	L4	2911440	3771644	1351-4293A1	1347-818620 1	7040084	R2/2GC	18-7608-1
140	1974-1978	L4	3771645	5157668	1351-5203A1	1347-818620 1	7043184	R2/2GC	18-7608-1
140	1979-1982	L4	5157669	6229717	1351-7355A1	1347-818620 1	17059052	R2/2GC	18-7608-1
140/3.0L	1983-1989	L4	6229718	0C856556	1351-8480A2	1348-818621 1	17081060	R2/2GC	18-7610-1
165 (6 Cyl)	1970-1972	L6	2770032	3354791	1351-4282A1	1347-818620 1	7040083	R2/2GC	18-7608-1
165 (6 Cyl)	1972-1973	L6	3354702	3774864	1351-4871A1	1347-818620 1	7042183	R2/2GC	18-7608-1
165 (6 Cyl)	1974-1978	L6	3774865	5178958	1351-5204A1	1347-818620 1	7043183	R2/2GC	18-7608-1
488, L4 Engine	1983-1984	—	6170297	6916778	1347-8460 1347-9142A2	—	17081299	R4/4ME	18-7619-1
165 (6 Cyl)	1979-1981	L6	5178959	5813433	1351-7356A1	1347-818620 1	17059050	R2/2GC	18-7608-1
180/190 3.7L, L4 Engine	1985-1989	—	6916779	Later	1347-8460 1347-9142A2	—	17081299 17083522	R4/4ME R4/4ME	18-7619-1
205/4.3LX	1985-1991	V-6	0A331455	0D714369	3304-9354A2	3304-9354A2	N/A	R4/4MV	18-7604-1
898/200/5.0L	1987-95	V-8	0B525982	0F600999	1389-9670A2	3310-807312A1	N/A	M2/MERCARB	18-7611-1
888	1971-1977	V-8	3108723	4887829	1376-5659A1	1376-818622 1	7044185	R2/2GC	18-7603-1
228	1977-1978	V-8	4765100	5069430	1347-6427A1	1347-9661A3	17057282	R4/4MV	18-7605-1
228 TR & MIE	1977-1978	V-8	4765100	5069430	1347-6438A1	1347-9661A3	17057283	R4/4MV	18-7605-1
228	1978-1981	V-8	5069431	6021783	1347-7361A1	1347-9661A3	17059292	R4/4MV	18-7605-1
228	1982	V-8	6021784	6218461	1347-8296A4	1347-9661A3	17080565	R4/4MV	18-7605-1
223/230/5.0LX	1983-1995	V-8	6218462	0F600999	1347-9661A3	1347-9661A3	17080565	R4/4MV	18-7605-1
228 MIE	1978-1982	V-8	5069431	6040745	1347-7364A1	1347-9661A3	17059291	R4/4MV	18-7605-1
230 MIE	1982-1987	V-8	6040746	0B788151	1347-8290A1	1347-9661A3	17080564	R4/4MV	18-7605-1
255 MIE (GM)	1975-1978	V-8	4175500	4924564	1347-5732A1	1347-8289A1	7044291	R4/4MV	18-7618-1
255 MIE (GM)	1978	V-8	4924565	5195908	1347-7062A1	1347-8289A1	17059289	R4/4MV	18-7618-1
255 MIE (GM)	1979-1980	V-8	5195909	5907057	1347-7365A1	1347-8289A1	17059289	R4/4MV	18-7618-1
260 MIE	1980-1986	V-8	5907058	0B522505	1347-8289A1	1347-8289A1	17080562	R4/4MV	18-7618-1
260/5.7MIE	1987-1993	V-8	0B522506	0F024999	1347-966A4	1347-816373A4	17080561	R4/4MV	18-7615-1
255	1975-1976	V-8	41745500	4767999	1347-5732A1	1347-8289A1	7044291	R4/4MV	18-7618-1
260	1978	V-8	4908850	5060805	1347-6492A1	1347-816373A4	17057298	R4/4MV	18-7615-1
260	1978-1982	V-8	5060806	6024393	1347-7362A1	1347-816373A4	17059288	R4/4MV	18-7615-1
260	1982-1986	V-8	6024393	0B525981	1347-8292A4	1347-816373A4	17080561	R4/4MV	18-7615-1
260/5.7L ALPHA	1987-1993	V-8	0B525982	0F000454	1347-9662A4	1347-816373A4	17080561	R4/4MV	18-7615-1
5.7L(2BBL)	1996-1997	V-8	0F601000	0K999999	3310-807312A1	3310-807312A1	—	M2/MERCARB	18-7611-2
5.7L (Gen II)	1998-2004	V-8	0L010037	0W300754	3310-864943101	3310-864943101	N/A	M2/MERCARB	18-7639
5.7L BRAVO (w/o High Rise Intake)	1987-1991	V-8	0B525982	0D617327	1347-9662A4	1347-816373A4	17080561	R4/4MV	18-7615-1
5.7L BRAVO (w/ High Rise Intake)	1987-1991	V-8	0B525982	0D617327	1347-8289A1	1347-8289A1	17080562	R4/4MV	18-7618-1
350 MAGNUM ALPHA	1986-1991	V-8	0A635178	0D617327	1347-8289A1	1347-8289A1	17080562	R4/4MV	18-7618-1
5.7L SKI	1985-1993	V-8	0A338533	0F025099	1347-9415T	1347-9415T	17085013	R4/4MV	18-7615-1
5.7L SKI(2BBL)	1996-1997	V-8	0F775200	0K999999	3310-807312A1	3310-807312A1	—	M2/MERCARB	18-7611-2

FUEL

Mercury Carburetors

CARBURETOR APPLICATION MERCURISER (Cont.)									
Model	Year	# of Cyl.	Beginning Serial #	Ending Serial #	Original Carb. #	Replacement Carb. #	Mfg. Carb.	Carb Code & Model	Carb #
260	1978	V-8	4908850	5060805	1347-6492A1	1347-816373A4	17057298	R4/4MV	18-7615-1
260	1978-1982	V-8	5060806	6024393	1347-7362A1	1347-816373A4	17059288	R4/4MV	18-7615-1
260	1982-1986	V-8	6024393	0B525981	1347-8292A4	1347-816373A4	17080561	R4/4MV	18-7615-1
260/5.7L ALPHA	1987-1993	V-8	0B525982	0F000454	1347-9662A4	1347-816373A4	17080561	R4/4MV	18-7615-1
5.7L(2BBL)	1996-1997	V-8	0F601000	0K999999	3310-807312A1	3310-807312A1	—	M2/MERCARB	18-7611-1
5.7L (Gen II)	1998-2004	V-8	0L010037	0W300754	3310-864943101	3310-864943101	N/A	M2/MERCARB	18-7639
5.7L BRAVO (w/o High Rise Intake)	1987-1991	V-8	0B525982	0D617327	1347-9662A4	1347-816373A4	17080561	R4/4MV	18-7615-1
5.7L BRAVO (w/ Hig h Rise Intake)	1987-1991	V-8	0B525982	0D617327	1347-8289A1	1347-8289A1	17080562	R4/4MV	18-7618-1
350 MAGNUM ALPHA	1986-1991	V-8	0A635178	0D617327	1347-8289A1	1347-8289A1	17080562	R4/4MV	18-7618-1
5.7L SKI	1985-1993	V-8	0A338533	0F025099	1347-9415T	1347-9415T	17085013	R4/4MV	18-7615-1
5.7L SKI(2BBL)	1996-1997	V-8	0F775200	0K999999	3310-807312A1	3310-807312A1	—	M2/MERCARB	18-7611-2
300MR/TRS	1985-1986	V-8	6668677	0B430367	1347-7498A7	1347-7498A7	17059280	R4/4MV	18-7615-1
330 MCM	1977-1978	V-8	4623115	5027230	1347-6493A1	1347-8291A3	17057287	R4/4MV	18-7616-1
330 MCM	1977-1981	V-8	5027231	6083144	1347-7363A1	1347-8291A3	17059290	R4/4MV	18-7616-1
330 MCM	1982-1987	V-8	6083145	0B816540	1347-8291A3	1347-8291A3	1708563	R4/4MV	18-7616-1
330 MIE	1977-1978	V-8	4623115	5226384	1347-6493A1	1347-8288A1	17057287	R4/4MV	18-7616-1
330 MIE	1979-1980	V-8	5226385	5889913	1347-7366A1	1347-8288A1	17059287	R4/4MV	18-7616-1
340/7.4L MIE	1981-1992	V-8	5889914	0D715493	1347-8288A1	1347-8288A1	17080560	R4/4MV	18-7616-1
7.4L MIE	1995-1997	V-8	0F350000	0K999999	3310-806969A1	3310-806969A1	9780	WEBER	18-7613-1
7.4L BRAVO I/II	1988-1991	V-8	0B771113	0D603117	1347-8291A3	1347-8291A3	17080563	R4/4MV	18-7616-1
7.4L BRAVO I/II	1995-1997	V-8	0F352000	0K999999	3310-806969A1	3310-806969A1	9780	WEBER	18-7613-1
7.4L BRAVO III	1996-1997	V-8	0F800700	0K999999	3310-806969A1	3310-806969A1	9780	WEBER	18-7613-1
370/400	1978-1987	V-8	4179554	0B714586	1347-7498A2	1347-9863A3	17059280	R4/4MV	18-7617-1
454 MAG ALPHA	1986-1988	V-8	0A631894	0B785148	1347-8291A3	1347-8291A3	17080563	R4/4MV	18-7616-1
454 MAG BRAVO	1988-1992	V-8	0B721206	0D808068	1347-7498A2	1347-9863A3	17059280	R4/4MV	18-7617-1



18-8114 FUEL LINE HOSE

For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 31" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1



MERCRUISER

Fuel System

CARBURETOR APPLICATION MERCRUISER									
Model	Year	# of Cyl.	Beginning Serial #	Ending Serial #	Original Carb. #	Replacement Carb. #	Mfg. Carb.	Carb Code & Model	Carb #
300MR/TRS	1985-1986	V-8	6668677	OB430367	1347-7498A7	1347-7498A7	17059280	R4/4MV	18-7615-1
330 MCM	1977-1978	V-8	4623115	5027230	1347-6493A1	1347-8291A3	17057287	R4/4MV	18-7616-1
330 MCM	1977-1981	V-8	5027231	6083144	1347-7363A1	1347-8291A3	17059290	R4/4MV	18-7616-1
330 MCM	1982-1987	V-8	6083145	OB816540	1347-8291A3	1347-8291A3	1708563	R4/4MV	18-7616-1
330 MIE	1977-1978	V-8	4623115	5226384	1347-6493A1	1347-8288A1	17057287	R4/4MV	18-7616-1
330 MIE	1979-1980	V-8	5226385	5889913	1347-7366A1	1347-8288A1	17059287	R4/4MV	18-7616-1
340/7.4L MIE	1981-1992	V-8	5889914	OD715493	1347-8288A1	1347-8288A1	17080560	R4/4MV	18-7616-1
7.4L MIE	1995-1997	V-8	OF350000	OK999999	3310-806969A1	3310-806969A1	9780	WEBER	18-7613-1
7.4L BRAVO I/II	1988-1991	V-8	OB771113	OD603117	1347-8291A3	1347-8291A3	17080563	R4/4MV	18-7616-1
7.4L BRAVO I/II	1995-1997	V-8	OF352000	OK999999	3310-806969A1	3310-806969A1	9780	WEBER	18-7613-1
7.4L BRAVO III	1996-1997	V-8	OF800700	OK999999	3310-806969A1	3310-806969A1	9780	WEBER	18-7613-1
370/400	1978-1987	V-8	4179554	OB714586	1347-7498A2	1347-9863A3	17059280	R4/4MV	18-7617-1
454 MAG ALPHA	1986-1988	V-8	OA631894	OB785148	1347-8291A3	1347-8291A3	17080563	R4/4MV	18-7616-1
454 MAG BRAVO	1988-1992	V-8	OB721206	OD808068	1347-7498A2	1347-9863A3	17059280	R4/4MV	18-7617-1