



ADAPTER FITTING KIT #HF5600

For use with SeaStar Steering Hoses

This fitting kit is designed to adapt to an entry port of -6 ORB, when SeaStar Steering hoses are intended to be used.

⚠ WARNING

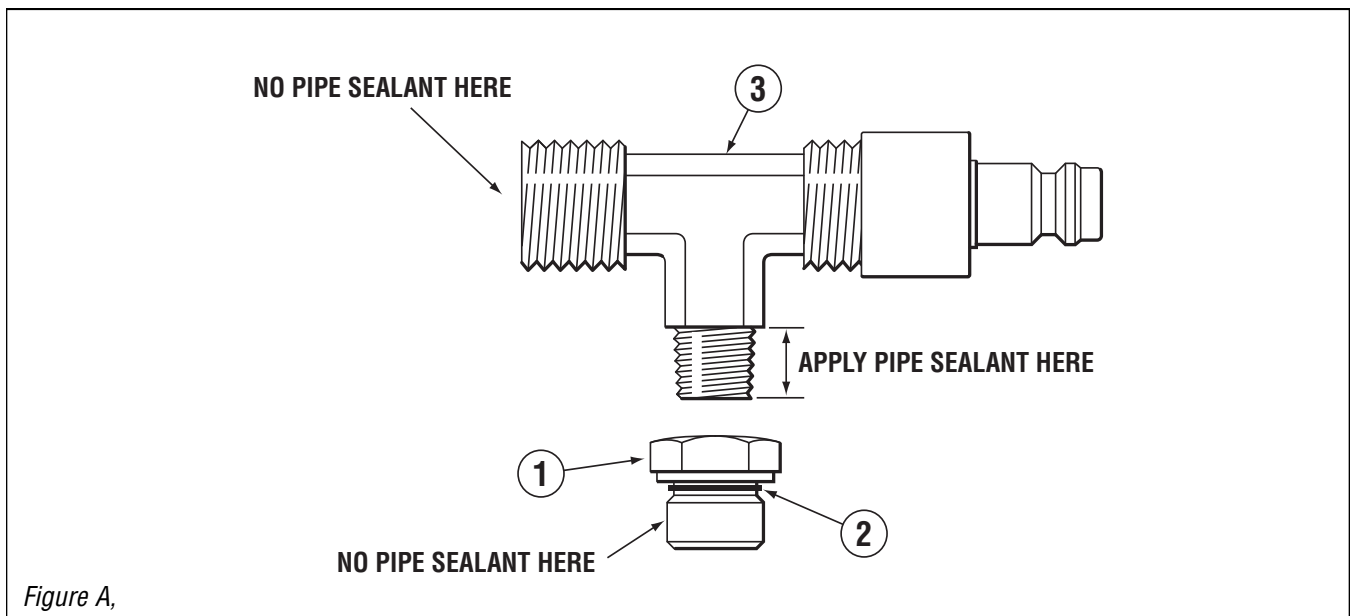
Only use a LIQUID, Teflon based pipe sealant (such as Loctite® PST) on the area shown in Figure A. DO NOT use Teflon Tape.

⚠ WARNING

When removing fittings from cylinder, ensure no debris enter the cylinder.

Instructions

- Ensuring O-ring (item 2) is installed on adapter fitting (item 1). Install adapter fitting (item 1) into cylinder body and torque to 18 ft-lb (24.4 Nm).
- Apply a liquid, Teflon based pipe sealant onto the 'male threads' of the hose/bleeder fitting (item 3) as shown below.
- Install hose/bleeder fitting (item 3) into steering cylinder body. Tighten fitting **'HAND-TIGHT'**. Using a wrench tighten an additional 1.5 turns. Continue to tighten until desired orientation is achieved.
- Consult with Installation and Owner's Manual for proper hose connection and bleeding of the steering system.



ITEM	PART#	QTY	DESCRIPTION
1	600630	2	-6ORB Adapter Fitting
2	196507	2	O-Ring

ITEM	PART#	QTY	DESCRIPTION
3	409860	2	Hose/Bleed Fitting