

SEASTAR™
BAYSTAR™

INCREASED TORQUE VALUE FOR POSITIONAL O-RING FITTINGS

Installed on NEW –3 model steering cylinders

SeaStar Solutions has increased the torque setting of the 'Positional O-ring hose fittings' which are installed in the new –3 steering cylinders. We have found that installations where hoses are; pulling on the fittings during operation, or in an area where they can be stepped on or kinked, over time may lead to loosening of the hose fitting resulting in loss of steering fluid. See list showing the cylinders affected.

Hose Fitting Torque Instructions (If required.)

While holding fitting body (item 1) with a wrench, tighten the locknut (item 2) and torque to 40–43 ft-lb.

If re-orientation is required, please consult with Supplement Instructions Copy # 343330 included with your steering cylinder, or, visit www.seastarsolutions.com for a copy.

CYLINDERS AFFECTED (Part No.s)		
HC1503-3	HC5314-3	HC5331-3
HC4460-3*	HC6324-3	HC5339-3
HC4461-3*	HC5326-3	HC5380-3
HC5303-3	HC5328-3	HC5332-3
HC5312-3	HC5329-3	HC5370-3
HC5313-3	HC5330-3	HC4670-3*

* Denotes a BayStar™ Product

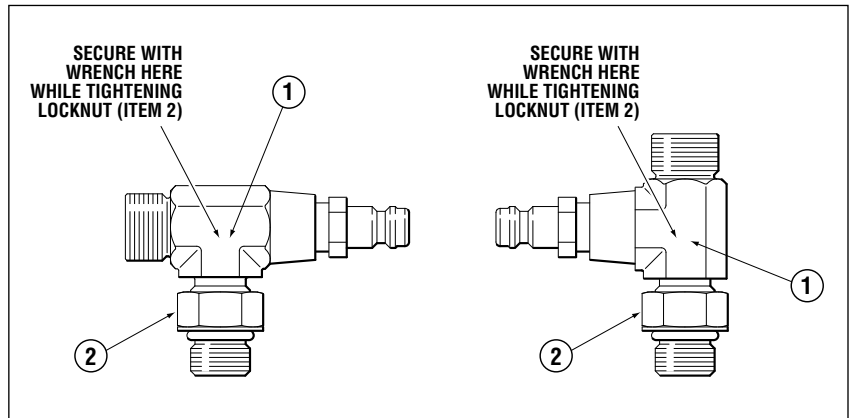


Figure A.

⚠ WARNING

Failure to properly tighten the locknut (item 2) may lead to loss of steering control. Loss of steering control may result in unpredictable boat behavior, collision with an obstacle and/or ejection from vessel, leading to property damage, personal injury and/or death.

⚠ WARNING

SeaStar Solutions recommends that the hose and hose fittings are checked on a regular basis to ensure the safe operation of the steering system.