



MOUNTING KIT #HA5417

Standard Helm – Round Bezel Back Mount

NOTICE

For helm pumps produced **after October 2008** use Mounting Kit Part # HA5478.

- Drill mounting holes and provision for helm using the template on page 2.
- Assemble the mounting bezel (item 1) with the carriage bolts (item 2) and the rubber seal (item 3) according to the diagram.
- Secure the assembly to the mounting surface using the washers (item 4) and the nuts (item 5). Torque to 75in-lb (8.67Nm).
- Insert the helm pump from behind the dash through the hole in the mounting surface and secure using the mounting plate (item 6) and remaining nuts (item 5). Torque to 75in-lb (8.67Nm).

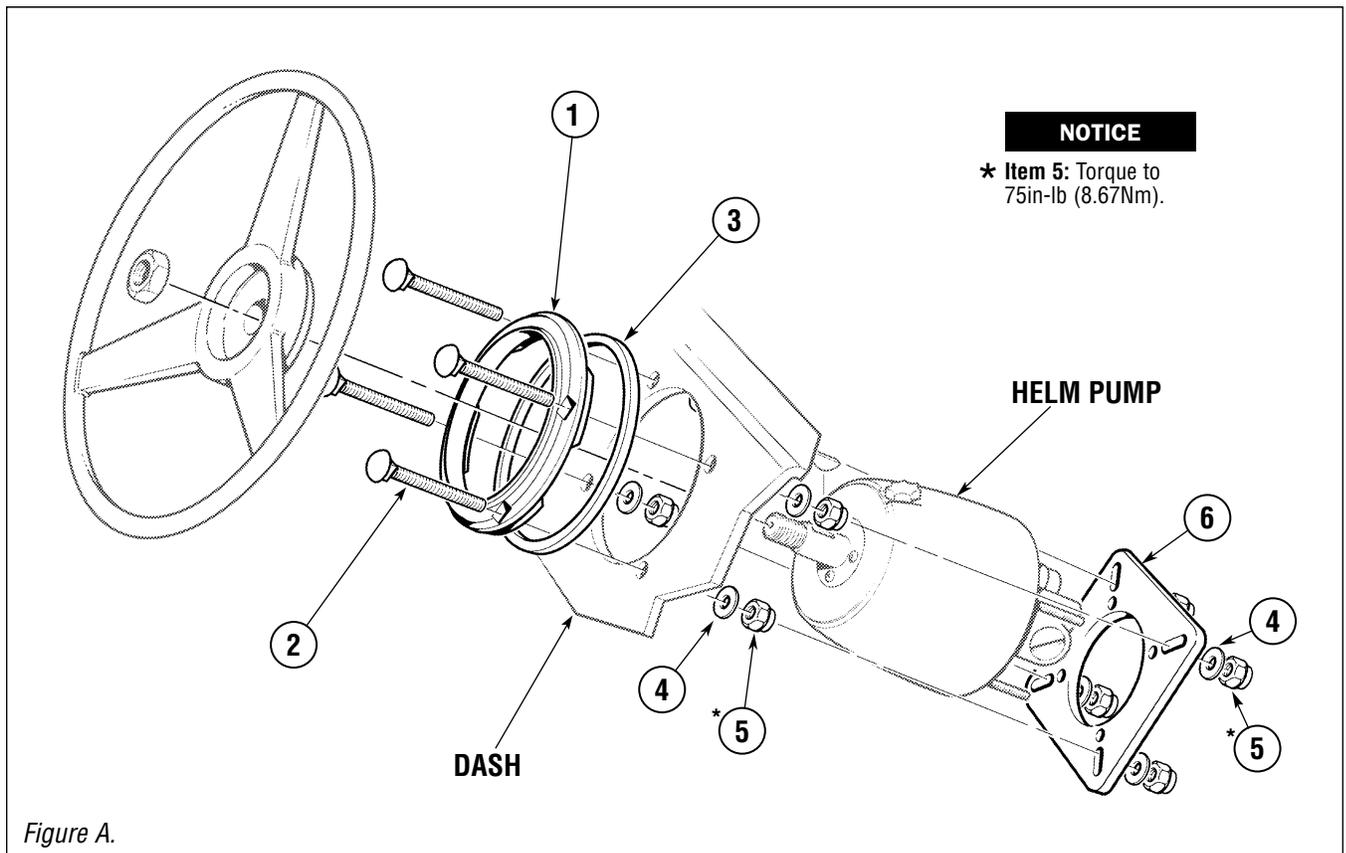


Figure A.

ITEM	PART#	QTY	DESCRIPTION
1	766815	1	Mounting Bezel
2	185624	4	Carriage Bolts 1/4" x 3-1/2"
3	766723	1	Rubber Seal
4	067528	8	Washer 1/4" Flat

ITEM	PART#	QTY	DESCRIPTION
*5	067424	8	Locking Nut 1/4" NC
6	764233	1	Anchor Plate



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1. Tape template to dashboard.
2. Before drilling holes, check that the position of the helm will allow unrestricted movement of the steering wheel.
3. Drill the 4-3/8" diameter center hole and the 5/16" diameter mounting holes, positioned as shown.

WARNING

DO NOT attempt to install this helm without first reading the installation instructions. If installation instructions are missing, contact SeaStar Solutions for a new copy. Failing to comply may result in loss of steering causing property damage and/or personal injury.

CAUTION

If printing or photocopying of this template is required, please check all measurements BEFORE you drill any holes to ensure that the template you have printed is true and correct.

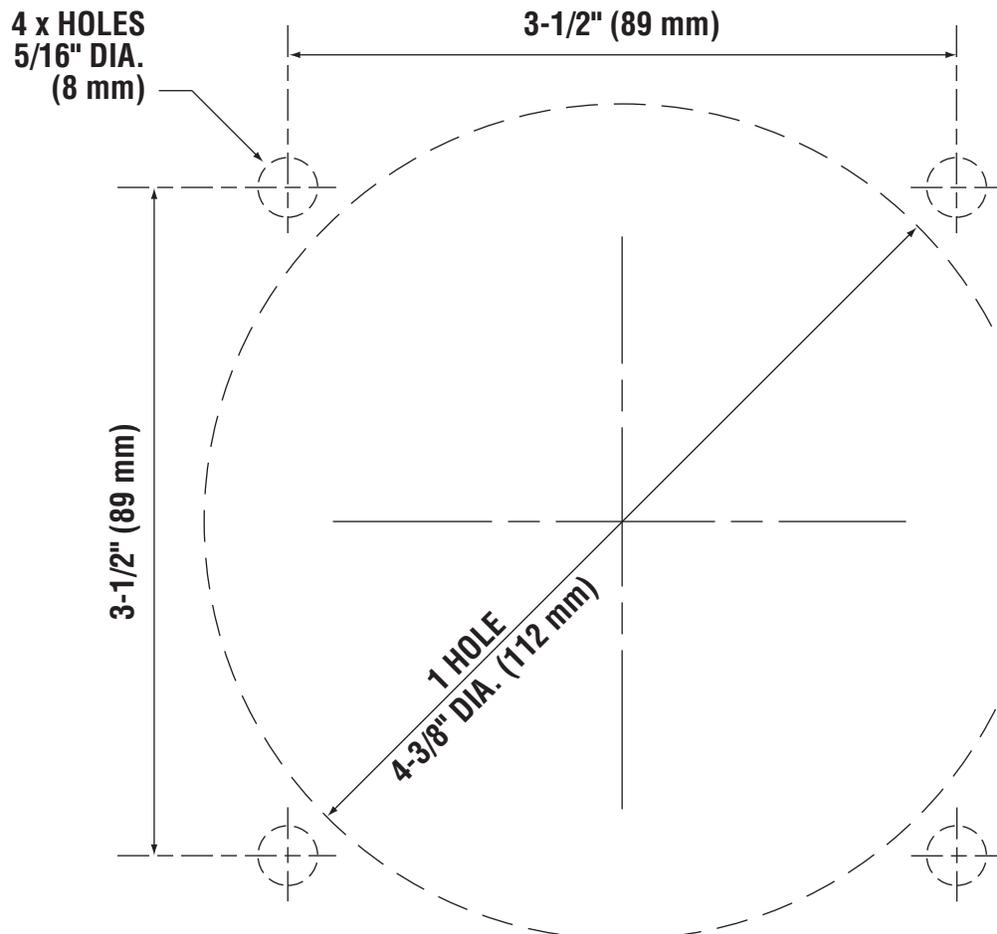


Figure B.