Mounting of SM(IT)- and T(IT)-levers

Levers without Power Trim or Neutral Lock
The mechanism should be in neutral before mounting the lever.
- Put the O-ring onto the shaft (if not already mounted) and grease the shaft slightly.
- Push the lever onto the shaft in the position wanted for neutral (mostly straight upwards). Tighten the screw with a 4 mm hexagon wrench.
- Push the release button in place in the hub of the lever with a gear engaged. Check the function of the button (throttle without gear engaged).

Levers with Power Trim and/or Neutral Lock
These levers have a so called serration ring within the purpose of 1. leading and protecting the wire from the trim switch. 2. being the fixed part for the Neutral Lock mechanism in the lever.

The serration ring leads against the serration (coiled ring) on the control mechanism. To admit these functions the mechanism must be equipped with serration (with and without occur). Also the hole in the cover must be big enough to accommodate the serration ring (min 048). This must be checked when the lever is brought as an accessory.

Before mounting the lever check that the slit for the trim wire in the serration ring is positioned just at the slit at the bottom of the lever. The mechanism should be in neutral.
- Put the O-ring onto the shaft (if not already mounted) and grease the shaft slightly.
- Check that the trim wire cannot hook into some moving part or be chafed after the cover and the lever are in place.
- Nondivided covers must be mounted before the lever and with the trim wire threaded through the hole. Twisted side mount covers and top mounted covers can be mounted after the lever, which enables the threading of the trim wire.
- Push the lever onto the shaft in the position wanted for neutral (mostly straight upwards). The serration ring must slip onto the serration of the mechanism. Tighten the screw with a 4 mm hexagon wrench.
- Push the release button in place in the hub of the lever with a gear engaged. Check the function of the button (throttle without gear engaged).
- Check that the Neutral Lock function locks the lever in both directions and/or that the trim wire does not restrain the full movement of the lever.
- Connect the trim switch using the connecting parts provided and check that the movements of the switch correspond with the trim movements wanted.
Mounting of SM(IT)- and T(IT)-Levers

Levers without Power Trim or Neutral Lock
The mechanism should be in neutral before mounting the lever.
- Put the O-ring onto the shaft (if not already mounted) and grease the shaft slightly.
- Push the lever onto the shaft in the position wanted for neutral (mostly straight upwards). Tighten the screw with a 4 mm hexagon wrench.
- Push the release button in place in the hub of the lever with a gear engaged. Check the function of the button (throttle without gear engaged).

Levers with Power Trim and/or Neutral Lock
These levers have a so-called serration ring within the purpose of 1. leading and protecting the wire from the trim switch. 2. being the fixed part for the Neutral Lock mechanism in the lever.

The serration ring leads and locks against the serration (cogged ring) on the control mechanism. To admit these functions the mechanism must be equipped with serration (with and without occur). Also the hole in the cover must be big enough to accommodate the serration ring (min Ø48). This must be checked before the mounting of the lever is bought as an accessory.

Before mounting the lever, check that the slot for the trim wire in the serration ring is positioned just at the slat at the bottom of the lever. The mechanism should be in neutral.
- Put the O-ring onto the shaft (if not already mounted) and grease the shaft slightly.
- Check that the trim wire cannot hook into some moving part or be chafed after the cover and the lever are put in place.
- Non-divided covers must be mounted before the lever and with the trim wire threaded through the hole. Two parted sidemount covers and top mounted covers can be mounted after the lever, which enables the threading of the trim wire.
- Push the lever onto the shaft in the position wanted for neutral (mostly straight upwards). The serration ring must slip onto the serration of the mechanism. Tighten the screw with a 4 mm hexagon wrench.
- Push the release button in place in the hub of the lever with a gear engaged. Check the function of the button (throttle without gear engaged).
- Check that the Neutral Lock function locks the lever in both directions and/or that the trim wire does not restrain the full movement of the lever.
- Connect the trim switch using the connecting parts provided and check that the movements of the switch correspond with the trim movements wanted.