

EPS Installation Checklist

- Update Software
 - Color Display
 - Individual Components (mass update)
- Configure System
 - System Type
 - # of Devices
 - Device Locations
- Configure Cylinder
- Purge Hydraulic System
 - Confirm steering direction
 - Confirm port vs starboard connection on PCM
- Calibrate Cylinders
- Confirm Tilt Clearances
- Set Steering Settings
 - Toe Angle
 - Inner/Outer Steering Ratio
 - Low/High Engine RPM
 - Helm Effort
 - Helm Turns
 - Rudder Limits
- Import “Golden File”
 - PCM