

MANIFOLDS, RISERS AND ACCESSORIES

PERFECT FIT  
QUALITY ASSURED



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Explore

Part No. BROCH-SIEMANFLD



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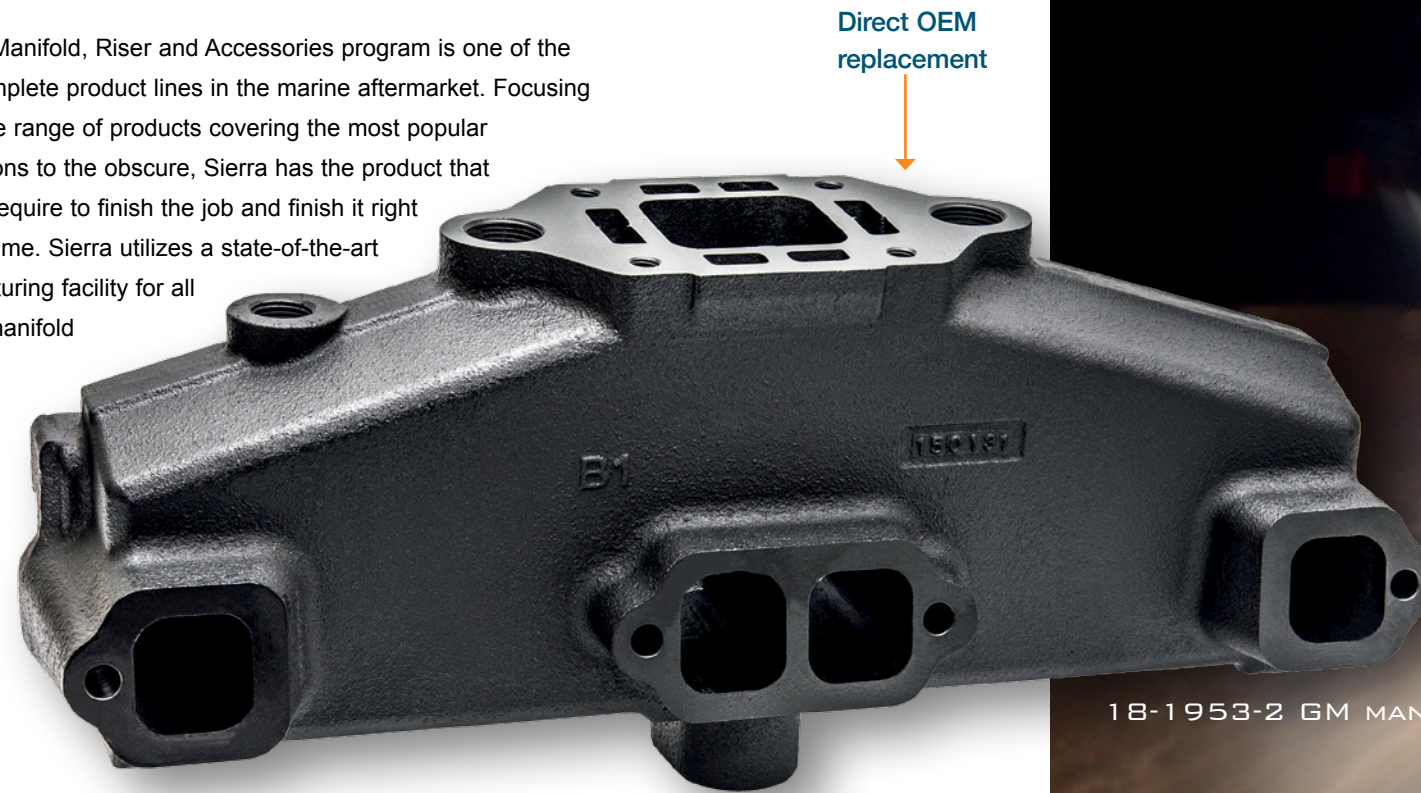
## NEW FOR 2016

Sierra is proud to introduce replacement components for the popular Mercruiser dry-joint product. These manifolds are exact fit replacements for the OE products and utilize OE style gaskets for easy installation.

Sierra's Manifold, Riser and Accessories program is one of the most complete product lines in the marine aftermarket. Focusing on a wide range of products covering the most popular applications to the obscure, Sierra has the product that dealers require to finish the job and finish it right the first time. Sierra utilizes a state-of-the-art manufacturing facility for all of their manifold products.

## ALL SIERRA'S MANIFOLDS

- Are manufactured as a direct OE replacement and are fully interchangeable with the OEM products they are designed to replace.
- Include all the necessary gaskets and hardware for easy installation.
- Are primed and painted for added durability and protection.
- Components are ready to install out-of-the-box.
- Are packaged for maximum protection during shipping and handling.
- Are backed by Sierra's Comprehensive Warranty.



18-1953-2 GM MANIFOLD

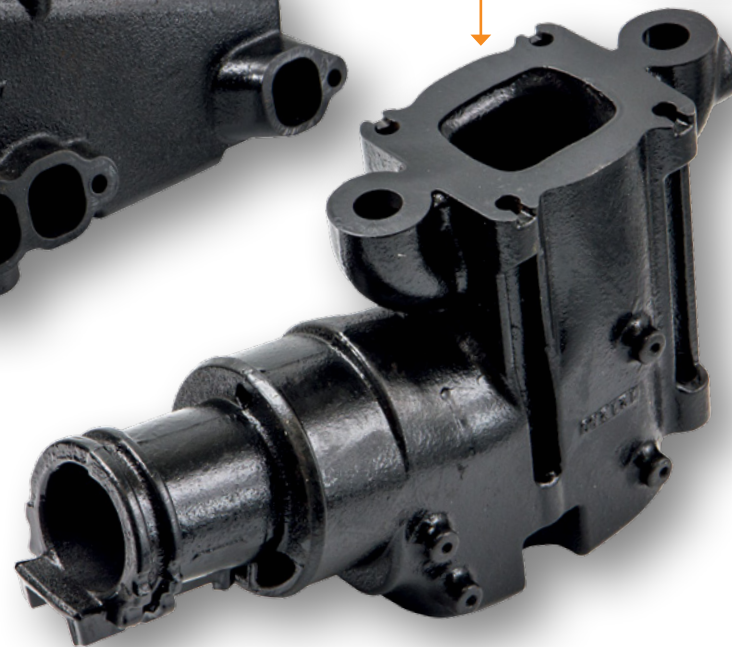
Complete kit out-of-the-box

Finished contact surfaces

Precision fit components



18-1843 - SMALL BLOCK GM DRY-JOINT MANIFOLD



18-1845 DRY-JOINT RISER



## STATE OF THE ART MANUFACTURING

COMPUTERIZED CNC MACHINING ENSURES PROPER GASKET MATING SURFACES

100% LEAK TESTED

PRECISION TOLERANCE CONTROL FOR UNIFORM WALL AND WATER JACKET THICKNESS

INNOVATIVE CORE PLACEMENT PROCESS PREVENTS INTERNAL SHIFTING

## SIERRA'S NEW LINE OF MANIFOLDS

PART NO.	DESCRIPTION
18-1843	SMALL BLOCK GM DRY-JOINT MANIFOLD
18-1845	DRY-JOINT RISER
18-0720	CLOSED GASKET
18-0721	OPEN GASKET
18-0722	RESTRICTED GASKET

Check out Sierra's full line catalog for a comprehensive listing of manifolds, risers and accessories.